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# **PRODUCT DATA SHEET**

Rev.2

T.D.S.

# **INDUSTRIAL METAL PRIMER**

## **DESCRIPTION**

**Edgechem Industrial Metal Primer is a tough, non-sanding anti-corrosive primer for the protection of metal surfaces.** 

## PERFORMANCE FEATURES

- Excellent filling and adhesion
- Fast drying
- Corrosion resistance
- Non Bleeding
- Good colour hold-out

### PHYSICAL PROPERTIES

Specific Gravity	:	1.38
Viscosity	:	2600 centipoise
Flash Point	:	Not determined
Colours	:	Grey, White
Drying Time		•
Touch dry	:	5-10 minutes
Tack free	:	10 minutes
Thorough dry	:	overnight

### **COVERAGE RATE**

380 to 400 square feet per gallon

#### SUGGESTED USES

Edgechem Industrial Metal primer should be used over properly cleaned metal especially for protection against outdoor conditions. It can be use over Edgechem Nitrocellulose and Acrylic Putties and existing paint coatings.

#### 01/2013

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The suggestions recommendations and technical data in this document are based on information we believe to be valid. However, they are offered without guarantee as application and methods of use of our products are beyond our control. We recommend that users evaluate our materials before adopting them for commercial uses. Suggestions for use of our products should not be understood as recommendations that may be used in violation of any patent.

## INDUSTRIAL METAL PRIMER

### **SURFACE PREPARATION**

Wash all previously painted surfaces with mild liquid detergent, then rinse thoroughly with clean water. Degrease with Edgechem Oil Paint Reducer before sanding.

#### **APPLICATION**

Stir Edgechem Metal Primer properly before reduction. Reduce 5-10% with Edgechem Industrial Thinner for spraying. Ensure thorough mixing.

Apply two to three medium wet coats. Allowing 5-10 minutes for flash off between coats. Sanding is optional. If using a brush, apply full body.

**Recoatable with Edgechem Industrial Enamel, Automel or Edgechem Nitrocellulose Lacquer.** 

### **SHELFLIFE**

2-3 years

#### CLEAN UP

**Clean up with Edgechem Industrial thinner.** 

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