



TECHNICAL DATA SHEET

EDGECHEM WASH PRIMER

Description Edgechem Wash Primer is a fast drying, Single Component Self Etch Primer, suitable for use on Non-Ferrous Metals. It provides excellent corrosion Resistance and inter-coat adhesion between the Substrates and the Paint Systems subsequently Applied	Mixing <table> <tr> <td><i>Wash Primer</i></td><td><i>Urethane Reducer</i></td></tr> <tr> <td></td><td><i>or 123 Thinner</i></td></tr> <tr> <td><i>2 parts</i></td><td><i>1 part</i></td></tr> </table>	<i>Wash Primer</i>	<i>Urethane Reducer</i>		<i>or 123 Thinner</i>	<i>2 parts</i>	<i>1 part</i>								
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Compatible Substrates Metal Substrates such as: Steel Aluminium Galvanized Stainless Steel Applied over Properly Cured Body Fillers	Dry Times <p style="text-align: center;"><i>Drying @ 27°C</i></p> <table> <tr> <td><i>Dust Free</i></td><td><i>: 3 – 5 Minutes</i></td></tr> <tr> <td><i>Flash Time</i></td><td><i>: 5 – 10 Minutes</i></td></tr> <tr> <td><i>Recoat Time</i></td><td><i>: 15 Minutes</i></td></tr> </table>	<i>Dust Free</i>	<i>: 3 – 5 Minutes</i>	<i>Flash Time</i>	<i>: 5 – 10 Minutes</i>	<i>Recoat Time</i>	<i>: 15 Minutes</i>								
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Preparation Surface Cleaning Remove water-based contamination with soap and water e.g.: dirt and bird droppings. Remove oil-based contaminant with degreaser/solvent cleaner. E.g.: oil, wax and grease. Dry Sand repair area with P180 - P320 grit as required Re-clean Surface thoroughly with clean Tack Cloth	Clean Up Clean spray gun, mixing cup etc., thoroughly with Edgechem Lacquer Thinner, Edgechem Urethane Reducer or any other appropriate clean up solvent after each use. Please follow relevant agency guidelines for proper storage and disposal of solvent-borne paint. See MSDS for this product for further instructions.														
Application 1- 2 Single Medium Coats, allowing 5 - 10 minutes flash time between coats HVLP 7-8 Psi at air cap Conventional 30-35 psi at s/gun Spray gun set up fluid tip 1.2 – 1.6 mm	Properties <table> <tr> <td>VOC</td><td>643 g/l or 5.37 lbs/gal</td></tr> <tr> <td>Shelf life</td><td>1 year</td></tr> <tr> <td>Viscosity</td><td>: 150-300 cP</td></tr> <tr> <td>Coverage per coat</td><td>20 m²/l</td></tr> <tr> <td>Colour</td><td>Light Yellow</td></tr> <tr> <td>Flash point</td><td>11 °C</td></tr> <tr> <td>Density</td><td>7.69 lb/gal</td></tr> </table>	VOC	643 g/l or 5.37 lbs/gal	Shelf life	1 year	Viscosity	: 150-300 cP	Coverage per coat	20 m ² /l	Colour	Light Yellow	Flash point	11 °C	Density	7.69 lb/gal
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Limitations:

Edgechem products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (876)937-3831-4

Material Safety Data Sheet:

Material safety data sheet for the Edgechem products named herein can be obtained from Edgechem Jamaica Limited by emailing researchanddev@edgechem.com