



TECHNICAL DATA SHEET

Nitrocellulose Primer Surfacer

Description

Edgechem Nitrocellulose Primer Surfacer is a fast drying Nitrocellulose based product which offers excellent adhesion and corrosion properties for the protection of metal surfaces.
This primer have excellent filling properties
And sands easily.

Compatible Substrates

All properly prepared steel substrates
Edgechem Body Filler
Edgechem NC Putty
All other compatible surfaces

Preparation

Remove water-based contaminants with soap
And water. Remove oil-based contaminants
With solvent Cleaner /Edgechem degreaser.
Clean area to be primed with tack cloth.

Application

2 or more medium coats (avoid heavy coats)
Allow 5 mins flash- off time
Allow final coat to dry 30 mins before sanding
HVLP : 6 - 8 psi , Conventional : 30 - 35 psi
Spray Gun set-up fluid tip : 1.5 – 2.0 mm

Mixing

NC Primer Surfacer	Edgechem Lac. Thinner
1	1

Pot Life - Indefinite

Dry Times

Dust Free	: 3 – 5 minutes @ 27`C
Recoat	: 5 – 10 minutes @ 27`C
Dry to Sand	: 30 minutes @ 27`C

Clean Up

Clean up spray gun and mixing container with
Lacquer Thinner or any other appropriate
Clean up solvents after each use.
Please follow relevant agency guidelines for
Proper storage and disposal of solvent borne
Product used. See MSDS for further instructions.

Properties

VOC	:
Flash Point	: 5C (40`F)
Shelf Life	: 1 year
Colour	: Grey and White
Viscosity	: 115 KU cps
Coverage Rate	: 11 meter sq./ l

Limitations:

Edgechem products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (876)937-3831-4

Material Safety Data Sheet:

Material safety data sheet for the Edgechem products named herein can be obtained from Edgechem Jamaica Limited by emailing researchanddev@edgechem.com