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PRODUCT DATA SHEET

Rev. 4

T.D.S.

HIGH GLOSS NITROCELLULOSE LACQUER

DESCRIPTION

Edgechem High Gloss Lacquer is a nitrocellulose based product designed primarily for interior use on wooden substrates such as toys and furniture where a protective high gloss appearance is required.

PERFORMANCE FEATURES

- Extremely fast air dry
- Sands freely
- High build
- No lifting under lacquers
- No critical re-coat time

PHYSICAL PROPERTIES

Gloss	:	>88 degrees at 60°angle
Specific Gravity	:	0.93
Viscosity	:	320-340 cPs (#4 Ford Cup at 25°C)
Flash Point	:	5°C (40°F)
Colour	:	Clear Amber
Drying Time		
To touch	:	5-10 minutes
To re-coat	:	15-30 minutes
To handle	:	30 minutes

SUGGESTED USES

For use on Interior wooden surfaces including toys and furniture.

NITROCELLULOSE HIGH GLOSS LACQUER**SURFACE PREPARATION**

Surface must be dry and free of grease, oil and dirt. Moisture content of wood should be below 8%. Use over wood products that have previously been sealed with Sanding Sealer and sanded to a very smooth finish (400-600 grit sand paper). Badly damaged or poor surface must be stripped to bare wood and treated as new.

APPLICATION

Reduce 2 parts High Gloss Lacquer to 1 part Lacquer Thinner. Apply 2-3 coats of mixture at 40-50 psi. Recoat at intervals of 10 minutes to an hour depending on climatic conditions. To prevent blushing associated with high humidity use Edgechem Retarder Solvent as directed.

SHELFLIFE

1 year

CLEAN UP

Clean up with Edgechem Lacquer Thinner