



EDGECHEM JAMAICA LIMITED  
18 Carifta Avenue  
Kingston 11, Jamaica  
Tel: (876) 937-3831-4 Fax: 937-3838  
E-mail: [edge@cwjamaica.com](mailto:edge@cwjamaica.com)  
Website: [www.edgechem.com](http://www.edgechem.com)

## PRODUCT DATA SHEET

Rev. 3

T.D.S.

### FLAT LACQUER

#### DESCRIPTION

Edgechem Flat Lacquer is a nitrocellulose based lacquer designed for interior use on wooden surfaces where a very low sheen protective finish is required.

#### PERFORMANCE FEATURES

- Extremely fast air dry
- High build, very low sheen
- No critical re-coat time

#### PHYSICAL PROPERTIES

Gloss	:	<17 degrees at 60°angle
Viscosity	:	130 sec
Flash Point	:	5°C (40°F)
Specific Gravity	:	0.91
Drying Time		
To touch/Flashtime	:	5-10 minutes
To recoat	:	15-30 minutes
To handle	:	over 30 minutes

#### COVERAGE RATE

Approximately 350 square feet per gallon.

#### SUGGESTED USES

For use on interior wooden surfaces and furniture products.

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## **FLAT LACQUER**

### **SURFACE PREPARATION**

Surface must be Clean (free of grease, oil and dirt), Dry (Moisture content of wood should be below 8% RH) and Dull. Use over wooden products that have previously been sealed with Sanding Sealer and then sanded to a very smooth finish (400-600 grit sand paper). Badly damaged or poor surface must be stripped to bare wood and treated as new.

### **APPLICATION**

Reduce 2 parts Edgecehm Flat Lacquer to 1 part Edgechem Lacquer Thinner. Apply 2-3 coats of the mixture at 40-50 psi, giving 5-10 minutes Flashtime, however can be recoated at intervals of 10 minutes to an hour depending on climatic conditions. To prevent blushing associated with high humidity use Edgechem Retarder Solvent as directed.

### **SHELFLIFE**

2 years

### **CLEAN UP**

Clean up with Edgecehm Lacquer Thinner