



TECHNICAL DATA SHEET

Combi Filler

Description

Edgechem Combi Filler is single pack knifing filler designed for filling minor dents, scratches and other surface imperfections in cars and commercial vehicles

Compatible Substrates

Thermoplastic Acrylic Finish
All current Edgechem preparatory products
Automel Enamel
Automel super basecoat xtra

Preparation

Remove water soluble contaminants eg: dirt, tree, sap, bird droppings
Remove solvent soluble contaminants eg: oil, grease, waxetc
Dry sand with P320-P400

Application

Apply thin layer to fill scratches, holes or other minor surface imperfections using a spreader. Subsequent layers can be applied as required. Allow flash off time of 15 minutes @ 27°C

Mixing

Mix/knead product to a smooth and even consistency as required

Dry Times

Dry to sand	-	15 minutes @ 27°C
Hard dry	-	40 minutes @ 27°C

Clean Up

Clean up with Edgechem Lacquer Thinner

Properties

VOC	-	261 g/l or 2.17 lbs/gal
Shelf life	-	2 years
Colours	-	Grey
Flash point	-	22.7°C/73°F

Limitations:

Edgechem products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (876)937-3831-4

Material Safety Data Sheet:

Material safety data sheet for the Edgechem products named herein can be obtained from Edgechem Jamaica Limited by emailing researchanddev@edgechem.com