



## TECHNICAL DATA SHEET

### Automel Super Xtra Bumper Black

#### Description

Automel Super Xtra Bumper black is a fast and flat drying coating specially formulated to provide a durable, tough finish that protects and enhances.

#### Compatible Substrates

Existing Finishes

All Edgechem Automotive Preparatory Product

Other Automotive Preparatory Products

#### Preparation

##### Existing Finishes

Degrease and dry sand with P500 or wet sand with 600-800 grit sandpaper.

##### New Plastic

Degrease and dry sand with P500 or wet sand with 600-800 grit sandpaper. Apply one flowing coat of plastic primer. Allow 15 minutes drying before applying Automel Super Xtra Bumper Black.

#### Application

Spray one single medium wet coat first. Allow for a flash off time of 5-8 minutes then spray on a second medium set coat. Allow for 30-45 minutes before handling and 1-2 hours for hard dry.



##### Air Pressure

HVLP : 8-10 psi at the air cap

Conventional : 35-45 psi at the gun inlet

**Gun setup** 1.2-1.4mm or equivalent

#### Mixing

##### Ratios



ASX Bumper Black

1

Urethane Reducer

1

**Pot Life** Indefinite

#### Dry Times

##### Between Coats



Dust Free 3-5 mins at 25°C

Tack Free 5-8mins at 25°C

Dry to handle 30-45mins at 25°C

Hard dry 1-2 hours at 25°C

#### Clean Up

Clean spray gun, mixing cup etc., thoroughly with Edgechem Lacquer Thinner or any other appropriate clean up solvent after each use.

Please follow relevant agency guidelines for proper storage and disposal of solvent-borne paint. See MSDS for this product for further instructions.

#### Properties

**VOC** : 753 g/l (RTS)

**Firm build per coat** : DFT 0.4-0.6mil

**Coverage per coat** : 190-280 sq ft/gal

**Viscosity** : 300-500cP

**Shelf life** : 3 yrs

#### Limitations:

Edgechem products should not be combined with components of other product lines.

#### Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

#### Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (876)937-3831-4

#### Material Safety Data Sheet:

Material safety data sheet for the Edgechem products named herein can be obtained from Edgechem Jamaica Limited by emailing [researchanddev@edgechem.com](mailto:researchanddev@edgechem.com)