TECHNICAL DATA SHEET

ACRYLIC PRIMER SURFACER

Description

Acrylic Primer is a fast drying 1K primer surfacer for spot/panel and complete application of any vehicle and equipment. Fast drying Primer which is easy to apply and Is easy to sand.

Compatible Substrates

All properly prepared steel substrate
Acrylic Putty and Body Filler
Wash primer and Edgechem primer

Preparation

Water borne contaminant removed with soap and water
Oil based contaminant remove with Edgechem degreaser or appropriate solvent cleaner.
Dry / Wet Sand Surface with P80 – P320 grit
Dry Sanding is recommended before and after Priming.

Application

2-3 wet coats @ 5 minutes flash time
HLVP 7-8 psi at tip of spray gun
Conventional spray gun 30-35 psi at inlet
Spray gun set up fluid tip 1.5-2.0 mm

Mixing

Acrylic Primer Surfacer	Edgechem Lacquer Thinner
1	1

Pot life - Indefinite

Dry Times

Dust free	-	3-5 minutes @ 27˚C
Recoat	-	5-10 minutes @ 27˚C
Dry to Sand	-	25-30 minutes @ 27˚C

Clean Up

Spray gun and mixing cup etc. clean up with lacquer thinner or appropriate cleaning solution

Properties

VOC	-	302 g/l or 2.52 lbs/gal
Shelf life	-	2years
Colours	-	White and Grey
Viscosity	-	3600 CPS
Flash Point	-	25'C
Coverage	-	6m²/l (RTS)

Limitations:

Edgechem products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (876)937-3831-4

Material Safety Data Sheet:

Material safety data sheet for the Edgechem products named herein can be obtained from Edgechem Jamaica Limited by emailing researchanddev@edgechem.com