



TECHNICAL DATA SHEET

Automel 640 Hardener

Description

Edgechem Automel 640 Hardener is a medium solid isocyanate hardener designed specifically to be used with Edgechem's Automel Surfacer 640 Primer Surfacer.

Compatible Substrates

Automel Surfacer 640

Preparation

See Technical Data Sheets (TDS) and labels for respective Edgechem products to be used with.

Application

See Technical Data Sheets (TDS) and labels for respective Edgechem products to be used with.

Mixing

See Technical Data Sheets (TDS) and labels for respective Edgechem products to be used with.

Dry Times

See Technical Data Sheets (TDS) and labels for respective Edgechem products to be used with.

Clean Up

See Technical Data Sheets (TDS) and labels for respective Edgechem products to be used with.

Properties

VOC: 431 g/l or 3.60 lb/gal

Shelf Life: 1 year

Colour: Clear

Viscosity: 25-35 sec @ 27°C

Limitations:

Edgechem products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (876)937-3831-4

Material Safety Data Sheet:

Material safety data sheet for the Edgechem products named herein can be obtained from Edgechem Jamaica Limited by emailing researchanddev@edgechem.com