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## PRODUCT DATA SHEET

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### ACRYLIC PRIMER

Product Code: A3A

#### DESCRIPTION

Quick-drying one-pack primer surfacer for spot and panel repairs as well as for complete re-spray of vehicles.

#### PERFORMANCE FEATURES

- High build
- Excellent adhesion
- Easy sanding
- Exceptional colour and gloss hold out

#### PHYSICAL PROPERTIES

Specific Gravity	:	1.44
Viscosity	:	3600 cPs.
Flash Point	:	25°C (DIN 51755)
Colours	:	Grey, White, Beige
Shelf Life	:	3 years

#### DRYING TIME

To Touch	:	5 minutes
To sand	:	15-20 minutes
To re-coat	:	30 minutes
Hard dry	:	30 minutes

#### SUITABLE SUBSTRATES

Existing paint coatings  
Edgechem Acrylic Putty  
Properly cleaned steel

**ACRYLIC PRIMER****Product Code: A3A****RECOMMENDED APPLICATION**

- Surface Preparation :** Wash all previously painted surfaces with mild detergent, then rinse thoroughly with clean water. Degrease all surfaces with EdgeChem Degreaser before sanding.
- Reduction :** Stir *Automel Super* Acrylic Primer properly before reduction. Mix 1 part Acrylic Primer Surfacer with 1 part EdgeChem Lacquer Thinner (100% reduction). Mix thoroughly.
- Applications :** Apply two to three single coats at about 30-35 psi, allowing 5-10 minutes for flash-off between coats. Allow a minimum of 15-20 minutes before sanding.
- Recommended Sandpapers :** Solid color 400/P600 grit  
Metallic colours 600/P800 grit
- Top coating :** Sanded Acrylic Primer may be top coated with Automel colours and Automel Super basecoats.